

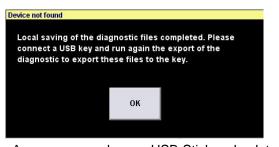
## Instruction for Diagnostic-Export on Affolter CNC-Controls

If problems appear with using the CNC-Control, it is possible to save the current status of the CNC and to send it to your service-partner for diagnostic. The following procedure should be performed as soon as possible after the problem occurs:

- 1. If you don't have a USB-Stick go to point 4.
- 2. Plug the USB-stick to the HMI (control panel = Human Machine Interface).
- 3. Wait for approx. 5-10 seconds until the HMI has recognized the USB-stick.
- 4. Go back to the main page of the HMI.
- 5. Press on the button « export machine diagnostic ».

AFI		MI	CNC			
	Machine: Leste	i i i i i i i i i i i i i i i i i i i				
	User-Interface: Type	LesteHMI				
	HMI version CNC:	1.7.0		Diagnost.	Export and the second	
	Type Firmware version	Leste Simulator 2.4.0		page	diagnostic	
	eCos version FPGA version	0.0				
	Serial-Number	0	]	CNC config.	HMI Config.	e.
Page 1	Warning: Security con	trol disabled!				
STOP	Machine Event supervise history		Shutdown HMI			

- 6. A dialog field informs about the process status. Wait until it is finished.
- 7. When the process is finished:
- a) If you don't have a USB-stick plugged, the following message is displayed:



As soon as you have a USB-Stick go back to 2.

b) If you have a USB-stick plugged, the following message is displayed:



If you have a USB-Stick plugged and the message under 7.a) is displayed, then the stick was not correctly recognized by the HMI. Go back to 4.

- 8. Disconnect the USB-stick and plug it to your computer.
- 9. Send the file « LesteDebug.zip » per e-mail to your service-partner.